

# spirax sarco

TI-P023-12  
ST Issue 10

## S6 Austenitic Stainless Steel Separator

### Description

The S6 is an austenitic stainless steel (316L) baffle type separator used for the removal of entrained liquids in steam, compressed air and gas systems.

#### Optional extras

Insulation jackets are available which will increase the performance of the separator, (see TI-P138-01).

#### Standards

This product fully complies with the requirements of the European Pressure Equipment Directive 97/23/EC and carries the CE mark when so required.

#### Certification

This product is available with certification to EN 10204 3.1.

**Note:** All certification/inspection requirements must be stated at the time of order placement.

### Sizes and pipe connections

1/2", 3/4", 1", 1 1/4", 1 1/2" and 2"

Screwed BSP or NPT, butt weld, socket weld.

DN15, DN20, DN25, DN32, DN40 and DN50.

Flanged EN 1092 PN40 with screwed BSP drain and air vent.

Flanged BS 1560 (ASME B 16.5) Class 150 or 300 with

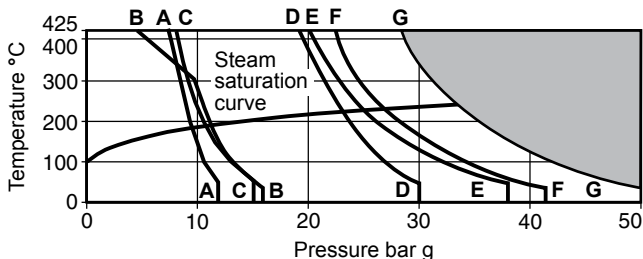
screwed NPT drain and air vent.

Flanged JIS 2201/KS 10K and 20K with

screwed BSP drain and air vent.

**Note:** For larger sizes use an S8 separator. See TI-P138-10.

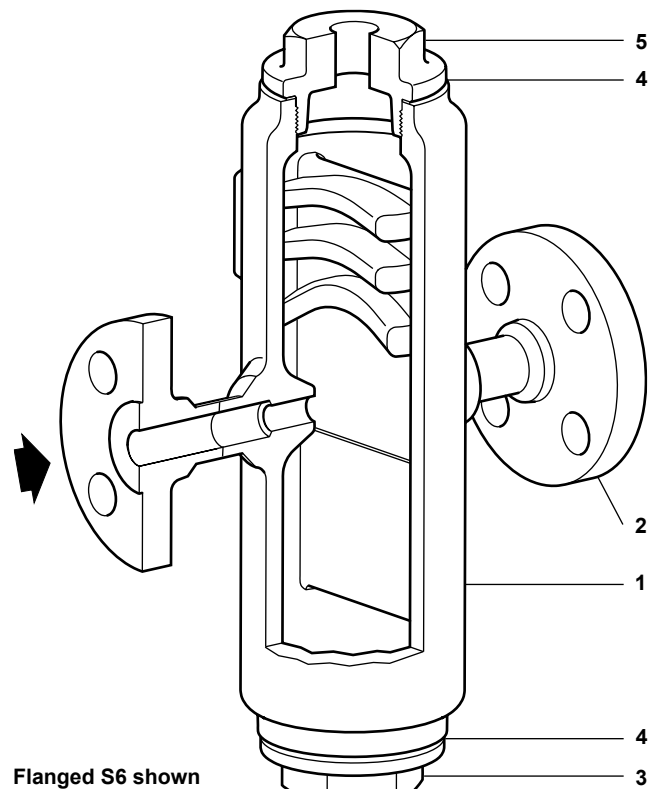
### Pressure / temperature limits



The product **must not** be used in this region.

- A - A Flanged JIS/KS 10K
- B - B Flanged ASME Class 150
- C - C Flanged EN 1092 PN16
- D - D Flanged JIS/KS 20K
- E - E Flanged EN 1092 PN40
- F - F Flanged ASME Class 300
- G - G Screwed BSP, NPT, socket weld and butt weld

Body design conditions		PN50/ASME 300	
PMA	Maximum allowable pressure	50 bar g @ 50°C	
TMA	Maximum allowable temperature	425°C @ 28 bar g	
Minimum allowable temperature		-10°C	
PMO	Maximum operating pressure for saturated steam service	JIS/KS 10K	9.9 bar g
		PN16	11.4 bar g
		ASME 150	11.4 bar g
		JIS/KS 20K	23.5 bar g
		PN40	25.8 bar g
		ASME 300	27.9 bar g
		Scrd /SW/BW	34.1 bar g
TMO	Maximum operating temperature	425°C @ 28 bar g	
Minimum operating temperature		0°C	
Designed for a maximum cold hydraulic test pressure of 76.6 bar g			



Flanged S6 shown

### Materials

No. Part	Material	
1 Body	Austenitic stainless steel 316L	1.4404 / ASTM A351CF3M
2 Flange	Austenitic stainless steel	DIN 17440 x2CrNi Mo 17 3 2(1.4404)/ ASTM A182 F316L
3 Cap	Austenitic stainless steel	ASTM A351 Gr. CF8M (316)
4 Cap gasket	Reinforced exfoliated graphite	
5 Cap	Austenitic stainless steel	ASTM A351 Gr. CF8M (316)

## Dimensions (approximate) in mm

Size	Screw SW, BW A	PN16 A	PN40 A	ASME 150 A	ASME 300 A	JIS / KS 10K & 20K A	B	C	D	F	G	H
DN15 - 1/2"	130	-	204	204	204	204	150	294	68	1"	1/2"	90
DN20 - 3/4"	130	-	212	212	212	212	146	347	68	1"	1/2"	90
DN25 - 1"	178	-	260	260	260	260	170.5	386	68	1"	1/2"	127
DN32 - 1 1/4"	190	-	274	274	274	274	195	440	68	1"	1/2"	141
DN40 - 1 1/2"	220	-	310	310	310	310	208	508	68	1"	1"	168
DN50 - 2"	214	-	310	310	310	310	208	558	68	1"	1"	168

## Weights / volume (approximate) in kg and litres

Size	Weight Scrd/SW/BW	Weight Flanged	Volume Scrd/SW/BW	Volume Flanged
DN15 - 1/2"	5.8	7.4	0.71	0.72
DN20 - 3/4"	6.8	9.1	0.90	0.92
DN25 - 1"	11.9	14.8	2.83	2.86
DN32 - 1 1/4"	15.9	18.6	4.15	4.19
DN40 - 1 1/2"	22.0	25.5	6.93	7.00
DN50 - 2"	23.9	29.1	7.74	7.88

## Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P023-55) supplied with the product.

### Installation note:

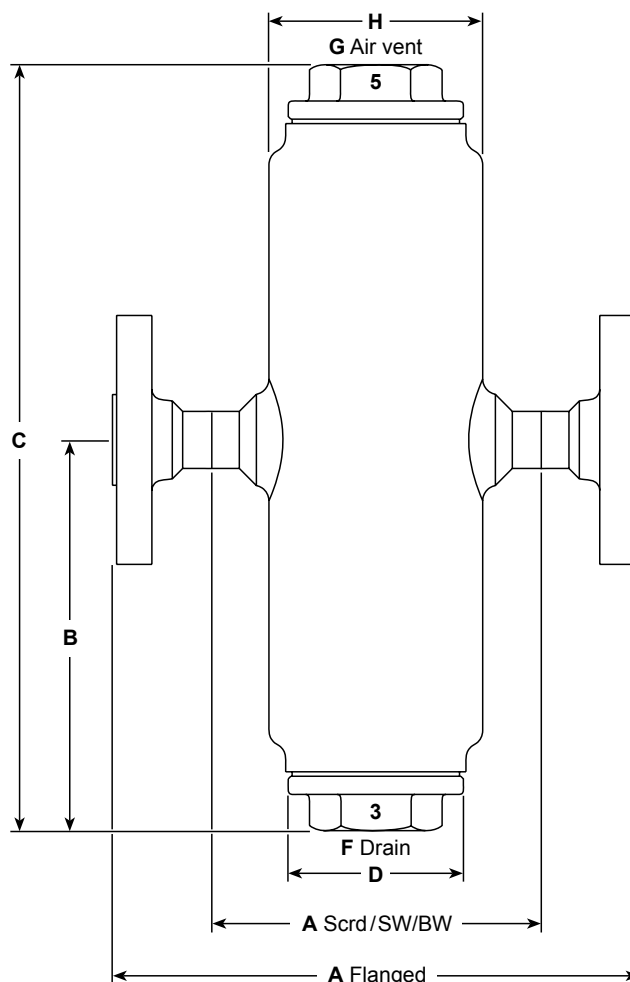
Install in a horizontal pipeline with the drain directly below.  
To ensure that any separated liquid is drained quickly, a suitable steam trap/liquid drainer must be connected to the drain connection. For those steam systems where air can be present, air can collect in the upper portion of the separator. In this situation a suitable air vent should be connected to the air vent connection. If an air vent is not being fitted then the connection must have the plastic transit protection plug removed and must have a stainless steel class 3000 lb plug fitted.

### Disposal:


The product is recyclable. No ecological hazard is anticipated with disposal providing due care is taken.

## How to order

**Example:** 1 off Spirax Sarco DN20 S6 separator with an austenitic stainless steel body flanged to EN 1092 PN40.



## Recommended tightening torques

Items		N m
3 and 5	46 A/F	180 - 200